



Dyna TIG 400P

Dyna TIG400P is DSP Control Intelligent TIG/MMA Pulse welding machine. It applies the latest digital IGBT inverter technology and wide selection of functions is provided for high-quality welds on all process situation such as TIG and MMA with pulse. Its design with intelligent pulse TIG 2T/4T function.

ADVANTAGES

- ✓ Good Arc Stiffness
- ✓ Strengthening welding energy
- ✓ Strong reverse cleaning ability
- ✓ Width clear width
- ✓ Can be repaired in 10 minutes
- ✓ Continuous welding with small current
- ✓ Manufacturing under (CE) Certificate

BASIC UNIT INCLUDE

- ✓ WP26 TIG Torch c/w 3/8" Fitting
- ✓ 300A welding Earth Clamp c/w cable
- ✓ Argon Gas Regulator

PARAMETERS

PARAMETERS	MMA	TIG	
		Adjustment range	Preset
Input power voltage (V)	AC415V±15% 3PH		
Input voltage frequency (HZ)	50/60		
Rated input power capacity (KVA)	17	12.2	
No-load voltage (V)	67	67	
Output current range (A)	10-400	10-400	
MMA arc force (A)	10-200		30
Constant current (A)		10-400	
Pre-flow (S)		0-5	0.2
Arc-striking current (A)		0-100	20
Up-slope (S)		0-10	0.5
Peak current (A)		10-400	
Base current (A)		10-400	
Pulse frequency (HZ)		1-200	10
Pulse width (%)		1-99	50
Down-slope (S)		0-10	0.5
Arc-ending current (A)		10-160	20
Post-gas (S)		0-10	2
Duty cycle (%)	60%		
Weight (KG)	35		
Dimension (mm)	622×280×480		

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